

# **Granite® HDX**

guarantee 55 years

- · Very good UV resistance
- · Excellent corrosion resistance
- Very good formability
- Robust coating
- · Thermosetting paint
- · Surface treatment and paint: free of hexavalent chromium and heavy metals

External uses in severe environments: profiles, sandwich panels for roofing and cladding, building materials (tiles, guttering etc). Internal uses in aggressive indoor environments (swimming pools, industrial buildings etc)

Thickness <sup>(1)</sup>	55 microns			
Composition	Front: 25 microns primer + 30 microns top coat  Back: 10 or 12 microns backing coat recommended 25 microns backing coat also available  Double-side finish available			
Gloss (Gardner 60°) <sup>(1)</sup>	30 GU Other gloss levels on request			
Colours	Colour palette Other colours on request			
Appearance	Grained			
Temporary protection (optional)	Not applicable			
Adhesion of the coating (T-bend)	≤1T			
Resistance to cracking on bending (T-bend)	≤ 1.5 T			
Impact resistance	18 J			
Clemen scratch resistance	≥ 3 kg			

Cierrieri scratci i resistance	- 3 kg
Corrosion resistance:	
<ul> <li>Salt spray test</li> </ul>	700 hours
<ul> <li>Corrosion resistance category</li> </ul>	RC5+ for colour categories 1 to 4, RC5 for colour category 5
Condensation resistance:	

1500 hours

Very good

CPI4

## IIV registance

QCT test

<ul> <li>QUV (UVA + H<sub>2</sub>O) test (2000 hours)</li> <li>UV resistance category</li> </ul>	ΔE ≤ 2; GR ≥ 80% RUV4
Fire behaviour classification (EN 13501-1)	A1
Resistance to acids and bases	Good to very good

## Resistance to solvents:

Resistance to mineral oils

•	Aliphatics and alcohols	Very good
•	Ketones	Low
•	Aromatics	Good to very good

## 100°C Maximum continuous operating temperature

· Non-perforation of the sheet metal

· Corrosion protection (interior) category

- ≤ 35 years, depending on the external environment
- · Non-delamination of the paint
- ≤ 35 years, depending on the external environment Aesthetic appearance (ΔE ≤ 3; Gloss retention ≥ 80%) ≤ 5 years, depending on the geographic location and the paint colour category

These performance characteristics refer specifically to metallic coating Z225 (guaranteed minimum). If any product (film, oil, foam, glue, paint etc) is to be applied after coil delivery, compatibility with the coating needs to be checked first. Although we take great care to reproduce the same aesthetic aspect on each coil, ArcelorMittal cannot guarantee the visual consistency from one single order item to another. Consequently, you need to consider placing one single order for one building; standard samples can only serve as a guide.

(1) Nominal value, tolerance according to EN 10169